

TECHNICAL DATA SHEET

KI- 92 LFI: **LEAD FREE PVC Cable Insulation ROHS Compound**

Description:

KI- 92 LFI is a insulation type- A ,lead free Compound for insulation applications in a wide variety of cables. **KI- 92 LFI** is formulated with a high quality resin with plasticizers, stabilizers and chemicals. The compound will meet the requirement of RoHS compliance.

Specification:

- IS 5831: 2001 Type A

Typical Properties:

Property	Unit	Test Method	Typical Value
Application temperature			70°C
Sp. Gravity @27°C		ASTM - D – 792	1.51 ± 0.03
Hardness @27°C	Shore A	ASTM - D 2240	90 ± 2
Thermal Stability@200°C	Minutes	IS : 10810 (60) / IEC 60811-405:2012	≥ 110
Tensile Strength (TS) @27°C	MPa	IS : 10810 (7) / IEC 60811-501:2012	≥ 14.5
Elongation at Break (E.B) @27°C	%	IS : 10810 (7) / IEC 60811-501:2012	≥ 250
Ageing Test	Temperature	IS : 5831 / BS EN 50363	80 ± 2
	Duration		Hr
Variation of T.S	%	IS : 10810 (11) / IEC 60811-401:2012	≤ ± 20.0
Variation of E.B	%	IS : 10810 (11) / IEC 60811-401:2012	≤ ± 20.0
Mass Loss on Ageing	mg/cm ²	IS : 10810 (10) / IEC 60811-409:2012	≤ 2.0

* Test specimen made after milling the granules and the compression molded at 160 °C for 10 min with 200kg / cm² hydraulic pressure.

Processing:

KI- 92 LFI can be processed on any good extruder designed for PVC cable extrusion at temperature in the range of 140°C- 170°C.This is the guideline temperature range, actual temperature should be optimized by the user depending upon the other processing variables. The screw must have a good homogenizing capacity. Preheating of granules at 80+/-5°C is always advisable for better processing.

Packaging:

KI- 92 LFI is available in the form of free-flowing pellets and supplied in bags with sealed double layer PE linerto prevent moisture. The finished bag weight is either 25 kg woven sacks bag or in 1000kg jumbo bags.

Storage:

Material should be store in moisture free cool & dry place.

Safety:

KI- 92 LFI is not classified as a dangerous product group.

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. These are all the typical values only and subject to change without prior intimation. The product issold upon condition that purchaser should make their own tests to determine the suitability of such product of their particular purpose and purchasers assume all risks and liability for the results of the use of the product.

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